

Certificate

Qualification of the manufacturer for welding of steel structures complying with DIN 18800-7: 2008-11
Class E

This is to certify that the company Kersten Europe BV

in the plant NL 5861 AW Wanssum, Piet van Elsstraat 7

has the required personnel and equipment to carry out welding works for manufacturing supporting steel structures in the following fields of application:

Standards/Regulations DIN 18800-7; DIN 4133

Welding Processes
(Reference no. acc. to DIN EN ISO 4063)

- 121 submerged arc welding with solid wire electrode
- 131 metal inert gas welding with solid wire electrode
- 135 metal active gas welding
- 136 metal active gas welding with flux-cored wire electrode
- 138 metal active gas welding with metal cored electrode
- 141 tungsten inert gas welding

Parent Metals S235, S275, S355 according to DIN EN 10025 and list of building rules
Stainless steels according to approval notification Z-30.3-6 DIBt

Extensions/Restrictions

Responsible welding coordinator Johannes Besseling, born 16 May, 1965
(Surname, Name, Date of birth, Engineer
Qualification)

Substitute not applicable
(Surname, Name, Date of birth, Qualification)

Remarks In support of the welding coordinator are nominated:
Rob Voesten, born 21 Oct, 1972, IWT
Sjek Wilmsen, born 26 Oct, 1969, IWS

Period of validity from 27.04.2016 to 26.04.2019

Number of certificate 2016 701 0023/E

Issued on 15.06.2016
Berg/Rm

GSI – Gesellschaft für Schweißtechnik
International mbH
Branch SLV Hannover

General requirements
see reverse




Dipl.-Ing. Sehnoy
Manager of the Certification Body
(Name/Signature)

General requirements

1. Prior to commencing the welding works this certificate – either as a certified copy or photo copy – shall be unsolicited submitted to the competent Authorities issuing the building license.
2. For advertising or other purposes this certificate may only be duplicated or published as a whole. The wording of the advertising material shall not be in contradictory to this certificate.
3. If the welding coordinator(s) mentioned in this certificate is (are) not longer with the company or if there are changes in the welding process or to essential parts of the facilities required for the welding works, the authorised certification body has to be informed. If necessary, a new plant inspection of the company will be ordered by the authorised certification body.
4. In case of doubt regarding the qualification of the company, visits and inspections to the plant that have to be paid may be carried out by the authorised certification body without prior announcement.
5. This certificate may be withdrawn any time and with immediate effect without compensation, a mended or modified in particular if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been complied with.
6. Not later than two months before expiry a new application has to be submitted to the authorised certification body if a further qualification should be certified.

Remarks: -

cc.:

1. Applicant (Original)
2. Principal Building Inspection Authority of the State (if wanted)
3. Competent Branch of the Eisenbahn-Bundesamt (only if Ril 804 applies)
4. File
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