



Urząd Dozoru Technicznego
Jednostka Notyfikowana UDT-CERT Nr 1433

CERTIFICATE OF CONFORMITY
OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0180

In compliance with Regulation (UE) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction products:

Structural metallic products and ancillaries.
Steel structural components in execution classes: EXC1, EXC2, EXC3
acc. to PN-EN 1090-2:2018-09 IDT EN 1090-2:2018,
methods 1, 3a acc. to Annex A
to PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

placed on the market under the name or trade mark of:

Kersten Sp. z o. o.
ul. Przemysłowa 6, 97-410 Kleszczów

and produced in the manufacturing plant:

Kersten Sp. z o. o.
ul. Przemysłowa 6, 97-410 Kleszczów

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

PN-EN 1090-1+A1:2012 IDT EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity
with the applicable requirements.

This certificate was first issued on 12.08.2019 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified.

The scope and conditions for issuing this certificate are set out in the Annex.

This issue of the certificate is issued in relation to the change of the manufacturer's name.
This issue replaces the certificate of conformity of factory production control
No. 1433-CPR-0180 of 12.08.2019.



Director of Certification and Conformity
Assessment Department

Jacek Niemczyk

Warszawa, 05.12.2022



URZĄD DOZORU TECHNICZNEGO

ANNEX

TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0180

Edition IV of 10.11.2023

1) Type of construction products:

Structural metallic products and ancillaries.

Steel structural components in execution classes: EXC1, EXC2, EXC3 according to PN-EN 1090-2:2018-09, method 1, 3a acc. to Annex A to PN-EN 1090-1+A1:2012.

2) Reference technical specifications:

PN-EN 1090-1+A1:2012 Execution of steel structures and aluminium structures - Part 1:
Requirements for conformity assessment of structural components.

PN-EN 1090-2:2018-09 Execution of steel structures and aluminium structures - Part 2:
Technical requirements for steel structures.

3) Parent materials according to the specification:

Material	Material group according to ISO/TR 15608	Material specifications
Non alloy structural steels	1.1 1.2 2.2	Table 2 Table 3 according to PN-EN 1090-2:2018-09

- 4) Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 72907/JN/2019 of 24.07.2019 on the factory production control certification.
- 5) The certificate becomes invalid if the obligations resulting from the Agreement No. 72907/JN/2019 of 24.07.2019 on the factory production control certification are not met.
- 6) This Annex is issued in relation to the change in the manufacturing conditions of construction products resulting from the addition of welding process 138 to the applied welding processes 141, 121, 135 according to PN-EN ISO 4063: 2011 and replaces the Annex, edition III of 05.12.2022, to the certificate of the factory production control No. 1433-CPR-0180.

Director of Certification and Conformity
Assessment Department

Jacek Niemczyk